

**OPERATION: APPLICATION OF LOCTITE TO MOTOR COVER** 在电机盖上涂上乐泰胶

**1 STONE MOTOR HOUSING SIDE OF THE MOTOR COVER HOUSING SEAL SURFACES**

在电机盖上的密封面位置打磨电机壳侧面

**2 CLEAN MOTOR COVER HOUSING SEAL SURFACES WITH ALCOHOL WIPE (X85540170010)**

用酒精擦拭纸清洁电机盖密封圈

**3 DO NOT USE "HAND CLEANER WIPES" TO CLEAN SEAL SURFACES. USE ONLY ALCOHOL WIPES X85540170010**

检查不要使用“擦手布”来清洁密封面，只能用酒精擦拭纸X85540170010

**4 CLEAN WITH NO OIL OR SHARP EDGES REMAINING ON SEALING SURFACE**

确认密封面上清洁 无油并无尖角

**5 APPLY ONE 1/8" BEAD OF LOCTITE 515 IN GROOVE OF STEP**

在台阶的沟槽处涂1/8"宽的乐泰515胶

**6 ADD O-RING TO MOTOR COVER STEP**

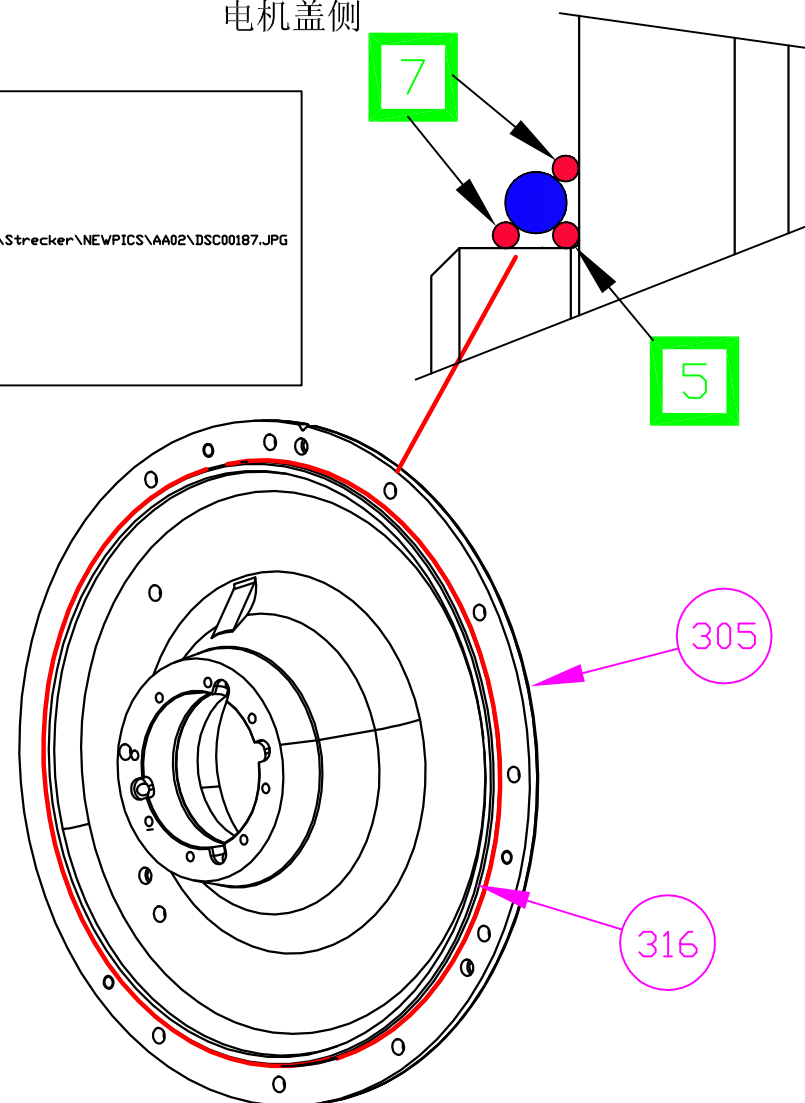
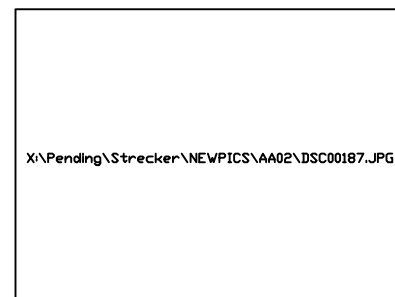
将O型环装在电机盖台阶上

**7 APPLY TWO ADDITIONAL 1/8" LOCTITE 515 BEADS ON EACH SIDE OF THE O-RING**

在O型环的两边再涂上2道1/8"宽的乐泰515胶

**MOTOR HOUSING SIDE**

电机盖侧



NOTE: UNLESS OTHERWISE SPECIFIED ALL TOLERANCES SHALL MEET OR EXCEED THE IMPLIED MANUFACTURED PART TOLERANCES

**TAI34725510**

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TQC WORK VERIFY SAFETY

**METHOD SHEET**

**TRANE**

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